



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0578 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0578

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	UNIT BIRWELCO GROUP (Incorporating Unit Superheater Engineering Ltd and Unit Engineers & Constructors Ltd)
Facilities of the Manufacturer	Unit House, Elba Business Park, Swansea. SA1 8QE
Standard	BS EN 1090-2:2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	111 – manual metal arc welding (MMA) 136 – MAG welding with flux cored electrode 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	ISO 15608 Group 1 materials with a minimum specified yield strength ≤355N/mm ² , thickness Range: 3.0mm - 100.0mm
Responsible Welding Coordinator	Yohann Guellil - IWE (up to and including EXC 4)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	March 2017
Date of this issue	28 February 2020
Date of expiry	27 February 2023
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

Please note PDF copies of your certificates are also available to view and download via our website:

www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
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