

Unit Engineers & Constructors Ltd are Recruiting...

UECL are currently looking for a **Quality Manager** to work in our fast pace environment within the QA Department. The position will be based at our office at Lancaster Approach in Killingholme therefore the ideal candidate should be local to the area.

Quality Management Duties:

- Manage QA/QC's within the Department
- Write, Maintain and Update Quality Management Systems and Quality Procedures to ISO 9001 and carrying out Audit's when required
- Attend all client and 3rd Part Audits
- Review, Update and Record Quality Objectives and report the status of these at monthly meetings
- Provide Joint Validation Training
- Log, Update and Maintain Customer Satisfaction and Complaints including responding to Complaints.
- Raise internal and external NCR's
- Review and approve new Suppliers and their documentation
- Carry out all internal and external audits to ISO 9001
- Maintain, Update and Request Calibration Records
- Review and Approve all job sheets and invoices for NDT, PWHT, Calibration, Joint Validation and 3rd Party
- Attend weekly Labour Meetings and bi Monthly, HSE and Management Meetings

Welding Engineering Duties:

- Review international and client specifications and standards
- Maintain and Update Specification Register
- Liaise with Project Managers and provide advice regarding Weld Procedures and Qualifications to ASME IX, BS EN 4515-1, BS EN 15614-1, PD 5500, T/SP/P/2 and T/SP/P/8
- Run, Witness and Procure Material for PQR's and Welder Qualifications
- Arrange and Witness Mechanical Testing
- Write Weld Procedures
- Calculate carbon content and Carbon Equivalents to BS EN 4515, T/SP/P/2 and T/SP/P/8
- Witness and Arrange NDT on Welder Qualification Tests
- Write and Prolong Welder Qualifications
- Update Welder Qualification Matrix and distribute to clients
- Review and approve Subcontractor PQR's, WPS's and Welder Qualifications

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Daily QA Duties:

- Write Quality Plans and ITP's for approval by the client
- Mark up and distribute isometrics
- Set up and maintain gross matrix and material traceability documents
- Distribute Weld Procedures to the Workshop and other sites
- Visually examine Welds
- Request and Mark NDT
- Review and log NDT Reports
- Interpret Radiographs
- Review and Log PHWT Reports
- Witness pressure testing
- Mechanically punch / walk the line on site works
- Order and maintain a register of joint validation tags and crimps
- Compile data dossiers and Generic Quality Packs
- Review NDT Procedures and Technical Qualifications
- Review and Log Coating Reports
- Review Subcontractor Quality Packs and Procedures
- Liaise with client Inspectors
- Review consumable certificates and update and main the database

PED/2014/68 EU Duties:

- Liaise with Project Managers and provide advice regarding PED 2014/68/EU Requirements
- Write PMA's in accordance with PED 2014/68/EU
- Review Material and Mill Certificates in accordance with PED 2014/68/EU
- Arrange PED 2014/68/EU Training
- Arrange all 3rd Party Inspection
- Liaise with 3rd Party Inspectors

The salary is negotiable depending on experience. We are looking for someone to **start ASAP** so if you are interested in this role please send your CV to the email address at the bottom of the page or if you would like to know more about it, contact us on the number at the bottom of the page.